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013605

D044-715-011
Job Sheet 204419

Part No: D044-715-011

Job Qty: 2 pcs

Part Name: R44 Cargo Mirror



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3243 REV A, IIN-D044-715 REV A IPP Rev:A 04.02.18 New issue KJ/JLM IPP Rev:B 06-04-28
Manufactured on Water Jet JLM IPP Rev:C 08-06-10 as per ECN1195p DD verified by:EC IPP Rev:D 11.05.04
remove FE-032-EF DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	12/27/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	DEC 20 2019
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

fg011



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Container No: S242839



Part: D044-715-011

Job No: 204419

Serial No/Batch: S242839

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-17 Issue 1 of 1 FAA STC SR019371

120 QC 4	2 pcs	12/27/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	SRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B 2 pcs		12/27/19	0.00 0.00	QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	SRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	DA3
				DC - 2 - B4B	21
140 QC 21 - FG	2 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21	9-39
				QC 21 - FG - 70	DA3
				QC 21 - SA - 53	21

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D044-715-011
LOCATION: FG011
135 - (Document Control) Photocopy bluefile & type labels per PPPD044-715-011 CHG003
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5057258
AN3-4A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228744
AN526C1032R10	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	52287054
D1048	Clamp	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5224160
D1049	Saddle	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5226457
D2010-104	Arm	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5212837
D2011-101	Mirror 6"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194116
D3243-041	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229411
NAS1149D0332J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	3209100

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	8	3,346	0
	AN3-4A	8	319	0
	AN526C1032R10	8	84	0
	D1048	4	8	0
	D1049	4	8	0
	D2010-104	2	3	0
	D2011-101	2	37	0
	D3243-041	2	4	0
	NAS1149D0332J	8	2,751	0

Part Specifications

Specifications could not be found.

Plex 12/10/19 10:32 AM Dart.lajeunesse.marie

NCR No.

Job: _____

Part No. _____

Date :

Sequence #:

QTY Affected :

MRB (QS1042)

DISPOSITION

DEPARTMENT/PROCESS

Skid-tube
Machining
Large Fab

Cross tube
Small Fab
Finishing

Eng. (Non-AW)
Prod. Eng. Coord.
Rec/Store/Packaging

Engineering
Water Jet
Supplier
Quality

Description Work Order Deviation

Disposition

Root Cause

FAULT CATEGORY

Operator
Manufacturing Process
Equip/Tooling
Handling/Preservation
Material
Product Improvement
Process Improvement
Human Factors

Pressure/Forced
Bending
Crushing
Cracks
Crimp/Kink/Ripple/Wave/Twist
Marks/Chatter
Mislabeled
Other/Details:

Contamination
Misaligned/off center
BOM/Route
Broken/Damage/Defect
Incomplete/Unclear Instructions
Drill Holes
Fit/Function

Power Loss/Surge
Folio/Program
Grain Direction
Weld
Wrong Stock Pulled
Out of Sequence
Off-set/Set-up

Positioned Wrong
Outside Tolerance
Drawing
Finish
Part Lost/Missing
Misread

Completed By

Lead hand / Supervisor

QC / QA Coordinator